



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4775-041

Job Sheet 172238



Part No: D4775-041

Job Qty: 14 ea

Part Name: Strut Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/14/18

Job Tracking No:

Due Date: 2/15/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV C SHEET 1 IPP REV:A 13.02.28 NEW ISSUE DD VERF:JFS IPP REV:B 13.08.26 PB1 DD
VERF:JLM IPP REV:C 13.09.26 AS PER REV.B DD VERF:JLM IPP REV:D 14.01.10 AS PER REV.C DD
VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Lead Time
					Setup hrs	Run Hrs	Workcenter / Supplier		
90	Start up Operation	14 Ea	2/14/18	2/14/18	0.00	0.00	Start Up Stores/Pkg-1		
110	Packaging	14 pcs	2/14/18	2/14/18	0.00	0.00	Packaging1-5		
120	Small Fab	14 pcs	2/15/18	2/15/18	0.00	5.81	Small Fab-7		
130	QC	14 pcs	2/15/18	2/15/18	0.00	0.00	QC5		
140	Packaging	14 pcs	2/15/18	2/15/18	0.00	0.00	Packaging3-2	57357	
150	QC21-SA	14 Ea	2/15/18	2/15/18	0.00	0.00	QC21		

Part Op 120 - 1- APPLY PROSEAL ON D4776-1 STRUT AND ASSEMBLE AS PER DWG A/R PROSEAL
Descriptions: BATCH: _____ 2- ENSURE HELICOIL DOES NOT BLOCK HOLE (SEE NOTE 9)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3-10A	Bolt	28 Ea (2 ea)	90-Start up Operation	
D4775-1	Strut Tube	14 Ea (1 ea)	90-Start up Operation	
D4776-1	Basket Strut Clevis	14 Ea (1 ea)	90-Start up Operation	
D4776-5	Spacer	56 Ea (4 ea)	90-Start up Operation	
D4777-1	Rod End Bearing	14 Ea (1 ea)	90-Start up Operation	
MS21042L3	Nut	28 Ea (2 ea)	90-Start up Operation	
MS21209-F615	Heli-Coil	14 Ea (1 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN3-10A	28	440	0
	D4775-1	14	16	0
	D4776-1	14	34	0
	D4776-5	56	65	0
	D4777-1	14	20	0
	MS21042L3	28	3,628	0
	MS21209-F615	14	141	0

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Container No: S042559



Strut Assembly

PART NO: D4775-041

Serial No/Batch: S042559

Revision:

Operation:

Change No:

Packaging

Mfg Date: 02/15/18
Job No: 172238

Part Specifications
Specifications could not be found.



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Master Unit 000880

Tel (613) 632-5200

Containers on Master Unit 000880				
Serial No	Part No	Customer Part No	Status	Quantity
S042328	AN3-10A	AN3-10A	Allocated	28
S042321	D4775-1		Allocated	14
S016124	D4776-1		Allocated	4
S042323	D4776-1		Allocated	10
S042325	D4776-5		Allocated	56
S042326	D4777-1		Allocated	14
S042327	MS21042L3	MS21042L3	Allocated	28
S042558	MS21209-F615		Allocated	14